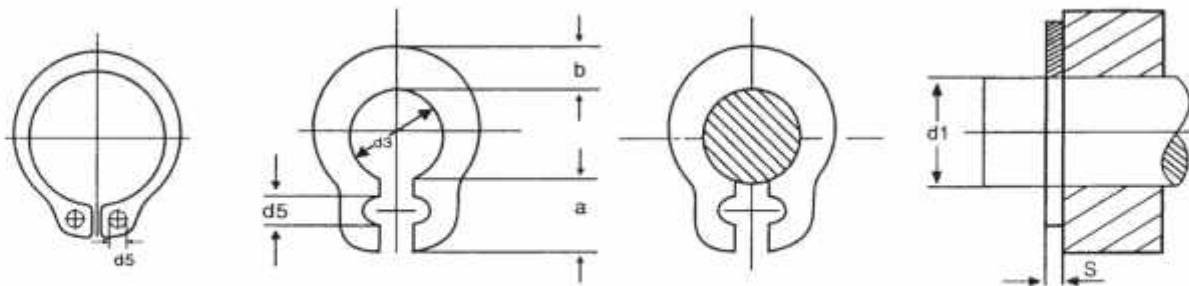




SEEGER GRIP RINGS FOR SHAFTS

G.1.5.25

Trade Grip Ring Nr. 5555-555



UNIT : MM

RING DIMENSION

Shaft } $\varnothing d_1$ h 10	s	d_3	\underline{a}	\underline{b}	d_5	Weight (kg/100)	Max. Load (kg)
1.5	0.40	1.40	1.7	0.7	0.9	0.02	4.0
2.0	0.60	1.90	1.8	1.0	0.9	0.03	5.0
2.2	0.60	2.05	1.9	1.1	0.9	0.035	5.0
2.5	0.60	2.35	1.9	1.2	0.9	0.04	6.0
2.8	0.60	2.65	1.9	1.3	0.9	0.045	7.0
3.0	0.60	2.85	1.9	1.4	0.9	0.05	7.5
3.5	0.60	3.30	2.0	1.6	0.9	0.08	9.0
4.0	0.80	3.80	2.8	1.8	1.2	0.17	10.0
4.5	0.80	4.25	2.9	2.0	1.3	0.22	12.0
5.0	0.80	4.75	2.9	2.2	1.3	0.26	13.0
5.5	0.80	5.20	3.0	2.2	1.3	0.30	15.0
6.0	1.00	5.70	3.1	2.4	1.4	0.38	17.0
7.0	1.00	6.70	3.3	2.7	1.4	0.48	18.0
8.0	1.00	7.70	3.5	3.0	1.4	0.55	20.0
9.0	1.20	8.65	4.7	3.3	1.5	0.75	23.0
10.0	1.20	9.65	4.7	3.5	2.0	0.96	25.0
11.0	1.20	10.60	4.7	4.2	2.0	1.25	28.0
12.0	1.20	11.60	4.8	4.6	2.0	1.50	30.0
13.0*	1.20	12.55	5.0	5.0	2.0	1.80	32.0
13.8	1.50	13.30	5.0	5.4	2.2	2.65	35.0
14.0	1.50	13.50	5.0	5.4	2.2	2.60	35.0
15.0	1.50	14.50	5.0	5.6	2.2	2.80	40.0
16.0	1.50	15.40	5.5	5.8	2.5	3.20	50.0
17.0*	1.75	16.35	6.0	6.2	2.5	4.80	60.0
18.0*	1.75	17.30	6.0	6.6	2.5	5.20	70.0
20.0	1.75	19.30	6.0	7.1	2.5	6.00	75.0
22.0	1.75	21.20	6.5	7.4	2.5	6.50	80.0
24.0	1.75	23.15	6.5	7.8	2.5	6.80	85.0
25.0	1.75	24.15	6.5	8.2	2.5	7.00	90.0

The grip rings are manufactured as illustrated on the right hand side of the sketch except those marked with an asterisk. The rings marked with an asterisk are made as shown on the left hand side of the sketch. When new punching tools have been manufactured conversion to the design without holes will be made.